



265 Jefferson Avenue • Cleveland, Ohio 44113-2594  
(216) 771-4300 • Ohio WATS (800) 362-1530  
Fax (216) 771-1845

Product Information

Page 1 of 1

## OIL SOL XD

**Product Description** OIL SOL XD is a general purpose water soluble oil.

**Applications** The product is suitable for a wide range of machining applications such as grinding, sawing, turning, light forming and stamping.

- Benefits**
- Easily emulsifiable concentrate
  - Stable emulsion
  - Non-foaming
  - No nitrites or phenols

### Recommended Dilutions

General Grinding	20:1 to 25:1
Machining Operations	10:1 to 20:1
Light Stamping, Forming	5:1 to 10:1

### Typical Specifications

Appearance	Clear/Light Amber
Emulsion Stability @ 10:1	Stable
pH @ 10:1 in tap water	8.8
Foam @ 10:1	None
Flash °F	320 min.
Wt./Gal.	7.65

*Refer to Universal Oil's Material Safety Data Sheet (MSDS) 18 28 22 for additional information.*

*The statements, technical information and recommendations contained herein are reliable, but given without warranty or guarantee of any kind. We assume no responsibility for loss, damage or expense, direct or consequential, arising out of the use of, or inability to use, our goods.*