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*Product Information*

## OIL SOL CL XD

**Product Description** **OIL SOL CL XD** is a heavy-duty general purpose water soluble oil formulated with quality base stock and fortified with an extreme pressure additive package to improve machinability properties. The product is suitable for a wide range of machining applications such as grinding, turning, light forming and stamping.

- Benefits**
- Easily emulsifiable concentrate
  - Stable emulsion
  - Rust & corrosion protection
  - Non-foaming
  - No nitrites or phenols
  - Extreme pressure additive

### Recommended Dilutions

General Grinding	20:1 to 25:1
Machining Operations	10:1 to 20:1
Light Stamping, Forming	5:1 to 10:1

### Typical Specifications

Appearance	Clear/Light Brown
Emulsion Stability @ 10:1	Stable/Milky White
pH @ 10:1 in tap water	9.0
Foam @ 10:1	None
Flash °F	320 min.
Wt./Gal.	7.75

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