



265 Jefferson Avenue • Cleveland, Ohio 44113-2594
(216) 771-4300 • Ohio WATS (800) 362-1530
Fax (216) 771-1845

Product Information

Page 1 of 1

OIL KUT HD DARK

Product Description

OIL KUT HD Dark is a heavy-duty dark metalworking cutting fluid. The product contains active sulfur and a fat additive package that provides extreme pressure and boundary lubrication properties. It provides good tool life, imparts good surface finish and exhibits excellent oxidation stability.

OIL KUT HD Dark has been formulated for threading, drilling, tapping, milling and broaching on metals and alloys with low machinability ratings.

OIL KUT HD Dark contains active sulfur, which can stain copper and its alloys and should not be used to machine these metals.

Benefits

- Excellent lubricity and extreme pressure properties
- Good surface finish
- Increased tool life
- Low smoke

Typical Specifications

Appearance	Clear/Dark
Viscosity cSt @ 100°F	36.30
Viscosity SUS @ 100°F	169.6
A.P.I. Gravity @ 60°F	30.0
Wt./Gallon	7.3
Flash °F	370 min.
Sulfur	Present
Fat	Present

*Refer to Universal Oil's Material Safety Data Sheet (MSDS) 18 28 18 for additional information.
Universal Oil Item Number 18 28 18*

The statements, technical information and recommendations contained herein are reliable, but given without warranty or guarantee of any kind. We assume no responsibility for loss, damage or expense, direct or consequential, arising out of the use of, or inability to use, our goods.