



265 Jefferson Avenue • Cleveland, Ohio 44113-2594
(216) 771-4300 • Ohio WATS (800) 362-1530
Fax (216) 771-1845

Product Information

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OIL KUT DP SCL 40

Product Description

OIL Kut DP SCL 40 is a heavy-duty sulfur-chlorinated cutting oil designed for severe cutting operations and low machinability metals ($\leq 50\%$), primarily stainless steel applications. **OIL Kut DP SCL 40** combines sulfur, fat and chlorine to provide tool wear protection and better surface finish capabilities. The extreme pressure properties working synergistically, promote a low coefficient of friction through a wide temperature range. This product is designed for a dual-purpose application, the cutting and lube side are charged with the same product. The primary advantage is that as leakage occurs from the lube side into the cutting oil reservoir it does not deplete the extreme pressure properties. The formulation utilizes inactive sulfur chemistry to prevent a copper corrosive environment.

Benefits

- Removed easily with alkaline or solvent cleaning
- Will not stain copper or copper alloys
- Excellent surface finish
- Increased tool life

Typical Properties

Appearance	Clear/Dark
Odor	Wintergreen
Viscosity cSt @100°F	40.00
Viscosity SUS @ 100°F	190
A.P.I. Gravity @ 60°F	7.2
Wt./Gal	8.5
Flash °F	320 min.
Sulfur (inactive)	present
Chlorine	present
Fat	present

Refer to Universal Oil's Material Safety Data Sheet (MSDS) **18 28 16** for additional information.
Universal Oil Item Number: 18-28-16

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