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Product Information

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OIL CH DP SEMI 68

Product Description **OIL CH DP Semi 68** is a semi-synthetic extreme pressure lubricant developed for difficult cold forming operations. This formulation will provide high film strength and exhibit excellent heat transfer properties and is intended for operations that generate excessive heat and smoke.

Applications Intended as a dual purpose lubricant, used in the forming of the part (die side) and as the gear lubricant. Product flow should be directed on the dies and at the punches.

- Benefits**
- Increase punch and die life due to the combination additive chemistry selected
 - Residual films are easily removed by most standard cleaning systems
 - Extreme pressure lubrication which minimizes smoking, staining and varnishing

Typical Specifications

Appearance	Clear/Dark
Viscosity cSt @ 40°C	68
Viscosity SUS @ 100°F	315
Flash°F	470 min.
Wt./Gal.	7.7
Boundary Lubricants	Present
Extreme Pressure Agents	Present

Refer to Universal Oil's Material Safety Data Sheet (MSDS) 18-28-38 for additional information.
Universal Oil Item Number: 18 28 38

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