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Product Information

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REX BTTC #909

Product Description REX BTTC #909 is a viscous multipurpose cutting fluid. The product combines sulfur, chlorine and a lubricity additive to provide extreme pressure and boundary lubricant properties. REX BTTC #909 provides good tool life, imparts good surface finish and exhibits excellent oxidation stability.

Applications REX BTTC #909 is recommended for most metal removing operations such as thread grinding, gun drilling, tapping, turning and cutting on ferrous and non-ferrous metals rated above 70% machinability.

- Benefits**
- Prevents Built Up Edge (BUE) on tooling
 - Increased tool life
 - Good surface finish
 - Excellent EP and anti-weld properties
 - Enhanced lubricity properties

Typical Specifications

Appearance	Clear / Dark
Viscosity cSt @100°F	130
Viscosity SUS @100°F	600
Flash °F	370 min.
Wt. / Gal.	7.5
Sulfur	present
Chlorine	present
Fat	present

Refer to Universal Oil's Material Safety Data Sheet (MSDS) 1R 28 11 for additional information.
Universal Oil Item Number: 1R 28 11.

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