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Product Information

UNICUT METALWORKING 275

Product Description **Unicut Metalworking 275** is a multi-purpose cutting oil that combines sulfur, chlorine and a lubricity package to provide extreme pressure and boundary lubricant properties. The product provides good tool life, imparts good finish and exhibits excellent oxidation stability.

Applications **Unicut Metalworking 275** is recommended for most metal removing operations such as thread grinding, tapping, turning and cutting on ferrous and non-ferrous metals ranging from mild to moderately difficult.

- Benefits**
- Excellent EP properties
 - Low Smoke
 - Versatile cutting oil for wide range of applications
 - Increased tool life
 - Good surface finish
 - Anti-mist properties

Typical Specifications

Appearance	Clear/Amber
Viscosity cSt @ 100°F	31.0
Viscosity SUS @ 100°F	160
A.P.I. Gravity @ 60°F	27.7
Wt./Gal.	7.4
Flash °F	390 min.
Sulfur	Present
Chlorine	Present
Fat	Present

Refer to Universal Oil's Material Safety Data Sheet (MSDS) **16-28-14** for additional information.
Universal Item Number: 16 28 17

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