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Product Information

UNICUT METALWORKING 200

Product Description **Unicut Metalworking 200** is a low viscosity multipurpose cutting fluid. The product combines inactive sulfur, a passive EP agent and lubricity additives to provide extreme pressure and boundary lubricant properties. It provides good tool life, imparts good surface finish and exhibits excellent oxidation stability. The lubricant is built with an anti-mist agent, studies have shown an 85% reduction in mist generation with this additive chemistry. The formulation utilizes inactive sulfur chemistry to prevent a copper corrosive environment making it suitable as a tri-purpose lubricant.

Applications **Unicut Metalworking 200** is recommended for most metal removing operations such as thread grinding, gun drilling, tapping, turning and cutting on ferrous and non-ferrous metals rated above 70% machinability.

- Benefits**
- Prevents Built Up Edge (BUE) on tooling
 - Increased tool life
 - Good surface finish
 - Excellent EP and anti-weld properties
 - Enhanced lubricity properties
 - Tri-Purpose capability

Typical Specifications

Appearance	Clear / Amber
Viscosity cSt @40°C	36.6
Viscosity SUS @100°F	187.8
Flash °F	395 min.
Wt. / Gal.	7.35
Sulfur (inactive)	present
PEP Additive	present
Fat	present

Refer to Universal Oil's Material Safety Data Sheet (MSDS) 16-28-14 for additional information.

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